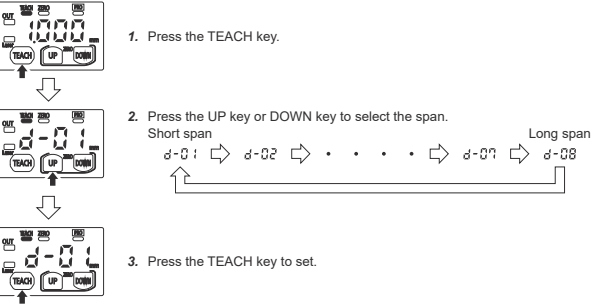


Span adjustment in rising differential mode or trailing differential mode

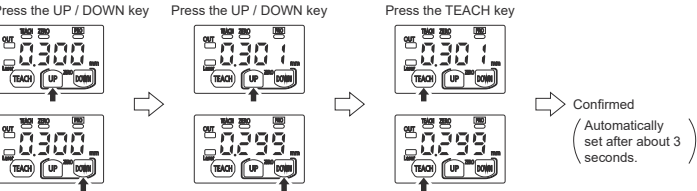
- This mode is used to cancel the gradual changes in the measured value, and to only detect sudden changes.
- When performing rising differential mode or trailing differential mode, preset “Rising differential mode” or “Trailing differential mode” in the sensing output setting of the PRO mode. For the setting method, refer to “**12 PRO MODE SETTING**.”
- The threshold can be set by using the threshold value fine adjustment function. For the threshold value fine adjustment function, refer to “**8 THRESHOLD VALUE FINE ADJUSTMENT FUNCTION**.”



8 THRESHOLD VALUE FINE ADJUSTMENT FUNCTION

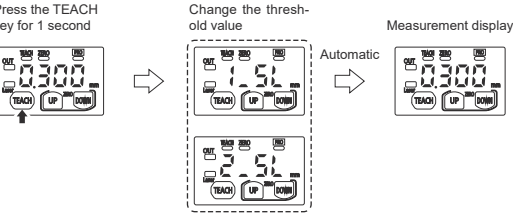
- Fine adjustment of the threshold can be performed in the measurement display.
- Fine adjustment of the threshold can be performed even after teaching.

<Normal sensing mode, rising differential mode or trailing differential mode>

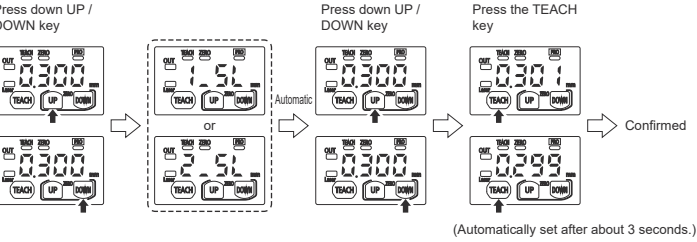


<Window comparator mode>

- When the sensing output is set to window comparator mode, the display of “1.5L” and “2.5L” can be changed by pressing the TEACH key for 1 second.

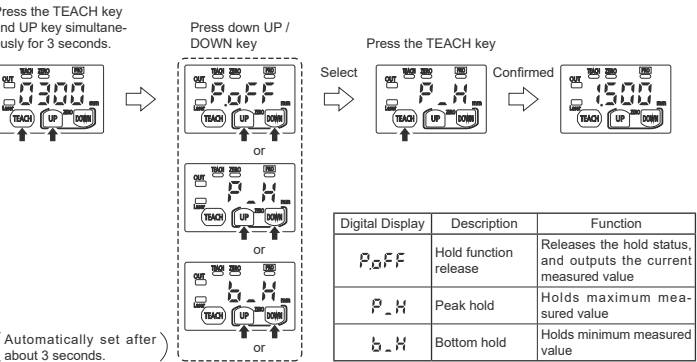


- When performing a fine adjustment of the threshold of “1.5L” or “2.5L”, press the UP key or DOWN key. After “1.5L” or “2.5L” is displayed, the fine adjustment of the threshold can be performed.



9 PEAK / BOTTOM HOLD FUNCTION

- The peak / bottom hold function, is for displaying the peak value and bottom value.
- When the zero set function is executed while the peak / bottom hold function is set to “Peak hold” or “Bottom hold”, the held measured value will be reset.



Digital Display	Description	Function
P.OFF	Hold function release	Releases the hold status, and outputs the current measured value
P.H	Peak hold	Holds maximum measured value
B.H	Bottom hold	Holds minimum measured value

10 ZERO SET FUNCTION

- The zero set function is the function to compulsorily set the measured value to “zero”.
- The zero set indicator (yellow) will turn ON when the zero set is valid.
- When the zero set function is executed while the peak / bottom hold function is valid, the held measured value will be reset.
- When the display setting is set to Offset, the zero set function cannot be set.

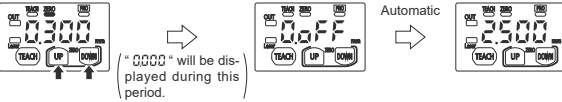
<Zero set setting>

Press the UP key and DOWN key simultaneously for 3 seconds.

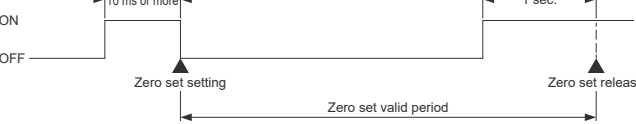


<Zero set release>

Press the UP key and DOWN key simultaneously for 6 seconds.



- The setting or releasing of the zero set from an external input operates as in the following figure.



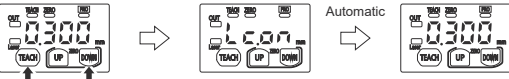
- When the power is turned ON again, zero set from external input can be released. At this time, the zero set will not be saved.
- Even when the zero set is set in the sensor, the zero set can be set or released from an external input. However, when the power is turned ON again, the zero set set in the sensor will be displayed.

11 KEY LOCK FUNCTION

- The key lock function is to prevent acceptance of key operations, so that the conditions set in each setting mode are not changed accidentally.
- When key operation is performed after the key lock is set, “LOC” will be displayed on the digital display.

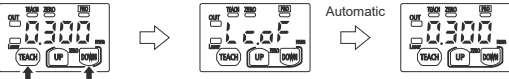
<Key lock setting>

Press the TEACH key and DOWN key simultaneously for 3 seconds.



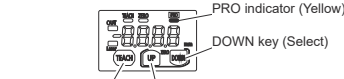
<Key lock release>

Press the TEACH key and DOWN key simultaneously for 3 seconds.



12 PRO MODE SETTING

Part description



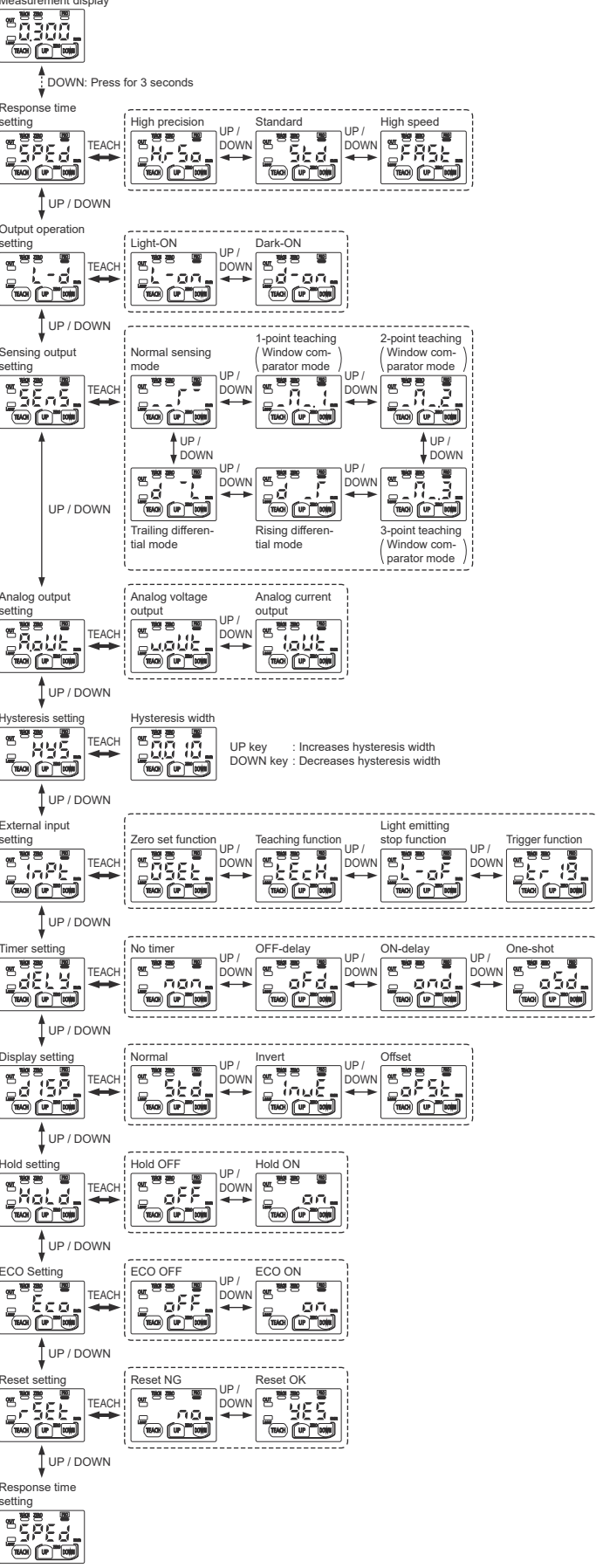
TEACH key (Confirmed)

UP key (Select)

- The PRO indicator (yellow) will turn ON when the PRO mode is set.
- When the DOWN key is pressed for 3 seconds or more in the middle of the PRO MODE setting, the display returns to the measurement display.

Item	Default setting	Description
Response speed setting	Hr 50	Set the response time. * Hr 50 *: High precision 10ms, * 5Ld *: Standard 5ms * FRSb *: High speed 1.5ms
Output operation setting	L-on	Select the control output operation mode. * L-on *: Light-ON, * d-on *: Dark-ON
Sensing output setting	---	Set the sensing output. * --- *: Normal sensing mode * 1.1 *: 1-point teaching (Window comparator mode) * 1.2 *: 2-point teaching (Window comparator mode) * 1.3 *: 3-point teaching (Window comparator mode) * d.1 *: Trailing differential mode * d.2 *: Trailing differential mode
Analog output setting	uout	Sets the output operation of analog output setting. * uout *: Analog voltage output (0 V to +5 V) * iout *: Analog current output (4 mA to 20 mA)
Hysteresis setting	<HG-C1030> 00.10 <HG-C1050> 003 <HG-C1100> 007 <HG-C1200> 02 <HG-C1400> 08	Set the hysteresis width. HG-C1030: 0.001 mm to 5.00 mm HG-C1050: 0.01 mm to 15.00 mm HG-C1100: 0.02 mm to 35.00 mm HG-C1200: 0.1 mm to 80.0 mm HG-C1400: 0.2 mm to 200.0 mm
External input setting	0SEt	Set the external input. * 0SEt *: Zero set function, * tSEH *: Teaching function * L-of *: Light emitting stop function, * t-19 *: Trigger function
Timer setting	non	Set the timer operation. The timer time is fixed at 5 ms. * non *: No timer, * ofd *: OFF-delay timer * ond *: ON-delay timer, * o5d *: One-shot timer
Display setting	Std	The display of the measured value can be changed. * Std *: Normal, * invE *: Invert, * of5t *: Offset
Hold setting	oFF	Set the control output and the analog output operation when a measurement error occurs (insufficient light intensity, saturation of light intensity, out of measurement range). * oFF *: Hold OFF, * on *: Hold ON
ECO Setting	oFF	The digital display can be set to go OFF when key operation is not performed for 30 seconds. Current consumption can be reduced. * oFF *: ECO OFF, * on *: ECO ON
Reset setting	no	Return to the default setting (factory setting). * no *: Reset NG, * yES *: Reset OK

Procedure



13 CAUTIONS

- This product has been developed / produced for industrial use only.
- Make sure that the power supply is OFF before starting the wiring.
- If the wiring is performed incorrectly, it will cause a failure.
- Do not run the wires together with high-voltage lines or power lines, or put them in the same raceway. This can cause malfunction due to induction.
- Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- If noise generating devices (switching regulators, inverter motors, etc.) are used around the sensor mounting area, make sure to connect the frame ground (FG) terminal of the device.
- Allow at least 30 minutes of warming up after turning on the power to ensure the performance of the product.

- The overall length of the cable can be extended to 10 m maximum with a cable size of 0.3 mm² or more.
- Make sure that stress by forcible bend or pulling is not applied to the sensor cable joint.
- When wiring a sensor that is fixed in place, do not pull the cable with a force of 29.4 N or more.
- Although it depends on the type, light from rapid start type or high frequency lighting type fluorescent lights, sunlight and etc. may affect the sensing, therefore make sure to prevent direct incident light.
- This product is suitable for indoor use only.
- Keep water, oil, fingerprints and etc. which reflect light, or dust, particles or etc. which interrupts the light, away from the emitting / receiving surfaces of this product. If contaminants adhere to the surface, wipe off with a dust-free soft cloth, or lens cleaning paper.
- Do not use the sensor in locations where there is excessive vapor, dust or etc. or in an atmosphere where corrosive gases, etc. is generated.
- Take care that the product does not come in contact with oil, grease, organic solvents such as thinner, etc., strong acid or alkaline.
- Make sure to turn OFF the power supply, before cleaning the light emitting / receiving windows of the sensor head.
- There is a certain deviation in the directionality of this product. Install the product using a mounting bracket or similar fitting to allow the adjustment of optical axis.
- The internal memory (nonvolatile) of this product has a service life. Settings cannot be configured more than 100,000 times.

14 ERROR INDICATION

- In case of errors, attempt the following measures.

Error indication	Description	Remedy
<Hold OFF> ---- <Hold ON> Measured value blinks	Insufficient amount of reflected light. The sensing object is out of the sensing range.	Confirm that the sensing distance is within the specification range. Adjust the installation angle of the sensor.
E r 0	Flash memory is damaged or passed its life expectancy.	Please contact our office.
E r 1	Load of the sensing output is short-circuited causing an over-current to flow.	Turn OFF the power and check the load.
E r 2	The semiconductor laser is damaged or passed its life expectancy.	Please contact our office.
E r 3	• When zero set is set, the measurement is not performed normally. • Since the display setting is set to “Offset”, the zero set function can not be used.	• Confirm that the sensing distance is within the specification range. • Set the display to any setting except “Offset.”
E r 4	During teaching, the measurement is not performed normally.	Confirm that the sensing distance is within the specification range.
E r 90 E r 91 E r 92 E r 93	System error	Please contact our office.

15 SPECIFICATIONS

Type	Measurement center 30 mm type		Measurement center 50 mm type	Measurement center 100 mm type	Measurement center 200 mm type	Measurement center 400 mm type
Model No.	NPN output	HG-C1030	HG-C1050	HG-C1100	HG-C1200	HG-C1400
	PNP output	HG-C1030-P	HG-C1050-P	HG-C1100-P	HG-C1200-P	HG-C1400-P
Measurement center distance		30 mm	50 mm	100 mm	200 mm	400 mm
Measurement range		±5 mm	±15 mm	±35 mm	±80 mm	±200 mm
Repeatability		10 μm	30 μm	70 μm	200 μm	300 μm (measurement distance 200 mm to 400 mm) 800 μm (measurement distance 400 mm to 800 mm)
Linearity		±0.1 %F.S.			±0.2 %F.S.	
Temperature characteristic	0.03 %F.S./°C					
Light source	Red semiconductor laser Class 2 [IEC / EN / JIS / GB / KS / FDA (Note 2)] Max. output: 1mW, Emission peak wavelength: 655nm					
Beam diameter (Note 3)	Approx. ø50 μm	Approx. ø70 μm	Approx. ø120 μm	Approx. ø300 μm	Approx. ø500 μm	
Supply voltage	12 V to 24 V DC ±10 %, Ripple P-P 10 % or less					
Power consumption	40 mA or less (at 24 V DC supply voltage), 65 mA or less (at 12 V DC supply voltage)					
Control output	<NPN output type> NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (Between control output to 0V) • Residual voltage: 1.5 V or less (At 50 mA sink current) • Leakage current: 0.1 mA or less <PNP output type> PNP open-collector transistor • Maximum source current: 50 mA • Applied voltage: 30 V DC or less (Between control output to +V) • Residual voltage: 1.5 V or less (At 50 mA source current) • Leakage current: 0.1 mA or less					
Output operation	Switchable either Light-ON or Dark-ON					
Short-circuit protection	Incorporated (Auto reset type)					
Analog output	Analog voltage output	• Output range: 0 V to +5 V (at alarm: +5.2 V) • Output impedance: 100 Ω				
	Analog current output	• Output range: 4 mA to 20 mA (at alarm: 0 mA) • Load impedance: 300 Ω or less				
Response time	Switchable between 1.5ms / 5ms / 10ms					
External input	<NPN output type> NPN non-contact input • Input conditions Invalid: +8 V to +V DC or Open Valid: 0 V to +1.2 V DC • Input impedance: Approx. 10 kΩ <PNP output type> PNP non-contact input • Input conditions Invalid: 0 V to +0.6 V DC or Open Valid: +4 V to +V DC • Input impedance: Approx. 10 kΩ					
Protection	IP67 (IEC)					
Degree of pollution	2					
Ambient temperature	-10 °C to +45 °C (No dew condensation or icing allowed), Storage: -20 °C to +60 °C					
Ambient humidity	35 % to 85 % RH, Storage: 35 % to 85 % RH					
Ambient illuminance	Incandescent lamp: Acceptance surface illuminance 3,000 lx or less					
Operating altitude	2,000 m or less					
Cable	0.2 mm ² 5-core composite cable, 2 m long					
Material	Enclosure: Aluminum die-cast, Front cover: Acrylic					
Weight	Approx. 35 g (without cable), approx. 85 g (including cable)					

- Notes: 1) Supply voltage: 24 V DC, ambient temperature: +20 °C, response time: 10 ms, and analog output value of measurement center distance are used for unspecified measurement conditions. The subject is white ceramics.
2) This product complies with the FDA regulations (FDA 21 CFR 1040.10 and 1040.11) in accordance with FDA Laser Notice No. 56, except for complying with IEC 60825-1 Ed. 3.
3) This is the size in the measurement center distance. These values were defined by using 1/e² (approx. 13.5 %) of the center light intensity. Due to light leak outside the specified area, the reflectance around the detecting point may be higher than at the point and this may affect the measurement value.

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